

## TM rosette components, supplier and costs (Feb 2003)

### General Oceanics

(some components ultimately from other suppliers, e.g. cable from Cortland

Number	Item #	Description	Price ea	Total
12	108012T	GO-FLO BOTTLE,12L TEFLON COATED	1599	19188

CLOSE-OPEN-CLOSE MECHANISM 12L WITH TEFLON COATING  
Sample valves specified by customer  
04/16/03 12 0 1599.00

1	4041-1I	NYLATRON COUNTERBALANCED BLOCK,1M	7926	7926
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LIGHT DUTY, INSTRUMENTED, LOAD RATING OF 6,600 lbs. BENDING  
RADIUS 6.26" (15.9cm). FOR USE WITH POWER SUPPLY & READOUT

1	4048 3806	READOUT,HYDROBLOCK	3806	
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READOUT FOR 4000 SERIES BLOCKS, CABLE OUT METERS, CABLE RATE  
M/MINUTE, CABLE END WARNING 100,10, 0 METERS, WATER TIGHT  
CASE, READABLE IN FULL SUN

1	4048PM	POWER SUPPLY, BLOCK/READOUT 4000	1214	1214
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1	4040IC30M	CABLE,HYDROBLOCK,30M	1800	1800
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INTERCONNECTING CABLE BETWEEN THE BLOCK AND THE POWER SUPPLY.

1	23200IELBX	SLIP RING ASSEMBLY IEL-BX-04	1500	1500
1	TERM-KEV32	TERMINATION,KV29-.32 Cable W/Thimble & Molded	1498	1498

RMG-2-FS-WOC ELECTRO - MECHANICAL TERMINATION

1	10150MSX2A	MS EXTENSION 40"D X 10"H WITH SPECIAL EPOXY COATING ON STAND AND HARDWARE	1775	1775
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1	C1015-SB-2	COUPLING CLAMP,SEA-BIRD COUPLING CLAMP FOR A SEA-BIRD CTD TO BE SAFELY MOUNTED TO THE G.O. ROSETTES IN VERTICAL POSITION. Holds CTD in vertical position below the Rosette. A mount stand extension is necessary to provide clearance.	1481	1481
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1	CH-TR5025	CHANNEL, Bracket for Fluorometer	355	355
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1	AP22-24	ADAPTOR PLATES,5 THRU 12L	9190	9190
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1	HG22-12	HANGER,LARGE With epoxy coating	466	466
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1	1101512MS2D	MOUNT STAND 12P, 12L, H 33" D 40" with epoxy coating	1980	1980
1500	CABLE-.38/4	Cable-.38 Kevlar 4 Conductor 18Awg Kevlar 29	6975	6975

4 Conductor, twisted pair #18AWG, braided 29/12 x 1500 denier, polyurethane jacket, breaking strength 6300 lbs (2864kg) dia .38" , Weight 50 lbs/ 1000 ft. min bending radius 4" to 6" depending on load, resistance 38 Ohms per 1M/FT

Total = 81119.00

### Seabird

1	9plus	1	UNDERWATER UNIT for 911plus CTD - Includes modular Temperature and Conductivity sensors with TC Duct, SBE 5T submersible pump, redundant T and C input channels, 8 differential input, low pass-filtered A/D channels, stainless steel guard cage, SEASOFT software, and complete documentation.	25,800.00	25,800.00
1a	9-1a	1	Aluminum housing, 6800 meter depth rating	.00	.00
1b	9-2d	1	0-10,000 psia (6,800 meters) pressure sensor	.00	.00
1c	9-4	1	300 baud modem module for water sampler control	700.00	700.00
1d	9-5	1	Control module for GO 1015 water sampler, includes interface cables (requires option 9-4)	760.00	760.00
1e	9-6	1	SBE 43 Dissolved Oxygen Sensor, 7000 meter (cable and mount included)	4,100.00	4,100.00
2	24258	1	WET Labs Titanium Analog Chlorophyll fluorometer (eco-flrtd), 6000 meter	3,800.00	3,800.00
2a	50213	1	ECO (or Turner or Seapoint) Fluorometer Mount Kit - SBE 9	75.00	75.00
2b	171485	1	60" cable, ECO-AFL to 9plus	150.00	150.00
3	11plus	1	DECK UNIT for 911plus CTD - Includes IEEE-488 and RS-232 interfaces, NMEA 0183 GPS interface, A/D input channel for Surface PAR reference sensor, ASCII serial data output port, CTD pressure signal output, audible bottom contact alarm, audio tape interface, 115/230 VAC (switchable) input power, AC power cord, serial data cable, rack mount kit, and complete documentation.	5,300.00	5,300.00
3a	11-1	1	300 baud modem module for water sampler control	500.00	500.00

4	50088	1	SEASPARES, SBE-9Plus support kit containing spare sensor cables, connectors, hardware, O-rings, clamps, tubing, fittings, anodes, etc.	850.00	850.00
5	90409	1	12 position Carousel electronics/release, 6800 meter, with interface for SBE 911plus or AFM	9,500.00	9,500.00
5a	90247	1	SBE 32 Hub Assembly (use when retrofitting existing G.O. pylons)	900.00	900.00
5b	50111	1	SBE 32 Carousel 12 position lifting bail assembly	250.00	250.00
			Total (FOB Factory)		52,685.00

Total cost of package

52,685+81,119 = \$133,804

This does not include a winch (we bought a SeaMac via GO for ~\$21,000, it was useless and we returned it)

These prices do not include a few bottle modifications we made:

We had different air vents installed (so we could connect to a compressed air supply) and also had different drain taps installed (for filtering systems). We also had the back posts drilled out to accommodate the 0.38" wire. This was for a worst-case scenario where we mount the bottles on the Kevlar and trip them with messengers. (We have never had to do this, but it was fairly cheap to get this done)

Things I would change if I did it again:

Buy the system through Sea-Bird, General Oceanics are very unreliable, particularly when it comes to shipping.

I think Sea-Bird can fit Go-Flo bottles to a Sea-Bird frame, if they can I would go that route.

Do not epoxy coat the frame, instead get it powder coated by a commercial outfit. We have had this done to ours (I used Eldorado in San Diego) and the coating is holding up very well (~300 deployments and still intact). If I did this again I would choose white for the colour-easier to see as it surfaces)

Find a different supplier for the block, cable and readout. I think the GO pricing is really outrageous--particularly the power supply and the cable from the block.

Make your own recovery hooks and have them powder coated.

Last modified August 20th, 2007