

MariPro Inc. Lessons Learned for Designing 20+ Year Life Observatory

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L-3 Proprietary

20+ Year Life Design

- Problem: Node Design Criteria to Support 20+ Year Life
- Description: Observatory Infrastructure is Designed for 20+ Year Life and the design needs to consider all phases of the life including Installation, Operation & Maintenance.
- Solution: Initial Requirements and Design need to include rigorous verification program, solutions for all phases of system life and considerations for faults.
- Lesson Learned (Best Practice): Ensure design enables operational success and is developed and demonstrated for Installation and Maintenance.

NSF Ocean Observatories Initiative Cabled Array (OOI- Cabled Array)



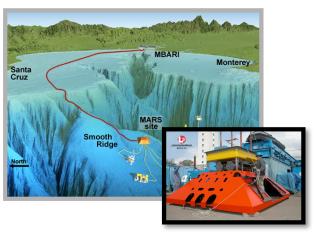
http://oceanobservatories.org/array/cabled-array/

Ocean Networks Canada – NorthEast Pacific Time-Series Undersea Network Experiments (ONC-NEPTUNE)



http://www.oceannetworks.ca/

Monterey Accelerated Research System (MARS)



http://www.mbari.org/mars/





Node Design: Description

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Small Design variations can impact system configurations.

NEPTUNE Node MARS Node Cabled Array Shallow Water Node Cabled Array Cabled Array Cabled Array Shallow Water Deep Water **Elevation Profile** Configuration Configuration Independent of Node Configuration MARS

NEPTUNE

| Property | Cabled Array | Cabled Array | NEPTUNE | MARS | |
|------------------------------------|----------------|----------------|----------------|----------------|--|
| | Shallow Water | Deep Water | Canada | | |
| Depth Rating (m) | 3,500 | 3,500 | 3,500 | 1,000 | |
| Weight (lb) | 13,900 | 10,900 | 25,000 | 9,700 | |
| Size (inch) | 165 × 197 × 60 | 161 × 105 × 60 | 244 × 212 × 74 | 184 × 153 × 45 | |
| Envelope Volume (ft ³) | 420 | 309 | 1340 | 430 | |
| Relative Added Mass | 1/3 | 1/6 | 1 | 1/3 | |
| Relative Drag Area | 1/2 | 1/3 | 1 | 1/2 | |



Node Design: Description

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May Achieve similar design Requirement but implementation makes a difference.

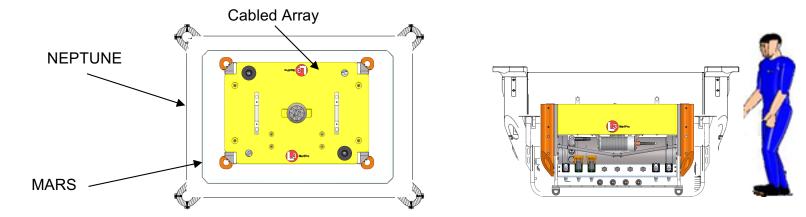
Cabled Array ROV Serviceable Node



NEPTUNE ROV Serviceable Node

MARS ROV Serviceable Node





| Property | Cabled Array | NEPTUNE Canada | MARS |
|---|--------------|-------------------|--------------|
| Depth Rating (m) | 3,500 | 3,500 | 1,000 |
| Weight (lb) | 3,000 | 11,000 | 4,100 |
| Size (inch) | 77 × 56 × 49 | 120 × 90 × 64 | 94 × 63 × 41 |
| Envelope Volume (ft ³) | 125 | 400 | 140 |
| Float Volume (ft ³) (included above) | 24.3 | 126.2 | 49.0 |
| Float Density (lb/ft ³) | 34 | 34 | 24 |



Node Design: Solution

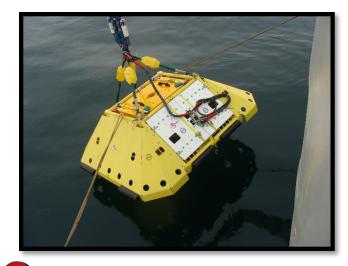
- Need to assess true cost of design savings including service life
- Keep it simple in the water
- Ensure Installation Approach is considered from the beginning



Parking Positions used during Maintenance

- Features may need to be added to support best practices during Installation and repair
- Design features to allow recovery and plan for contingencies
- Robust Verification Plan that addresses installation environment
 NEPTUNE Node

Cabled Array Shallow Water Node



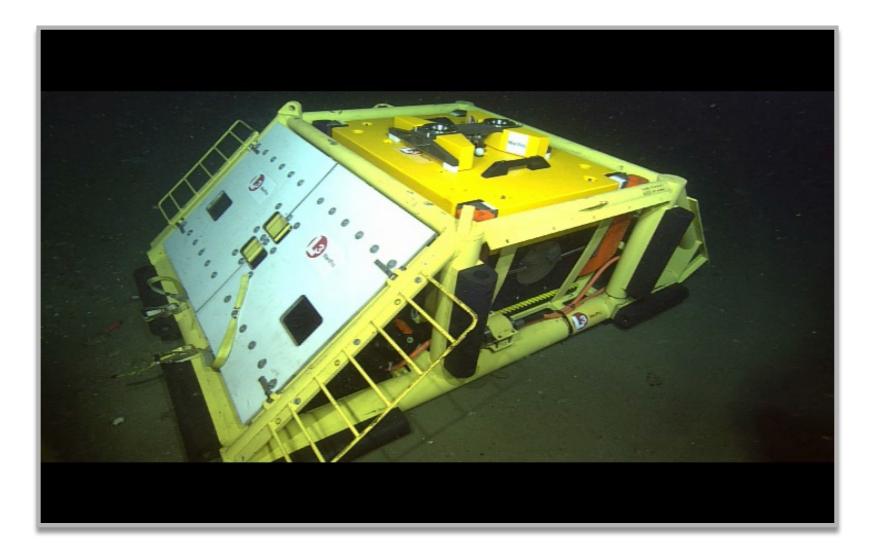


MARS Node



Node Design: Lessons Learned

- In-Water Testing early to Verify Equipment compatibility
- Exercise Interfaces to avoid installation complexity or maintenance challenges





Node Design: Lessons Learned

Exercise Maintenance approach as party of initial design verification





Node Design: Lessons Learned

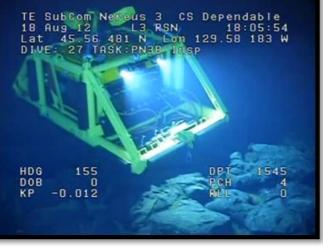
- Robust Design Verification considering handling on the vessel
- Consideration for Seafloor Installation environment







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Seafloor Compatibility needs Consideration

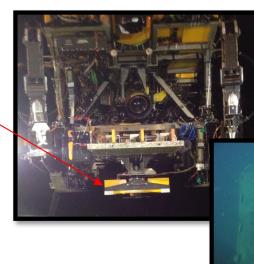


Node Design: Lesson Learned

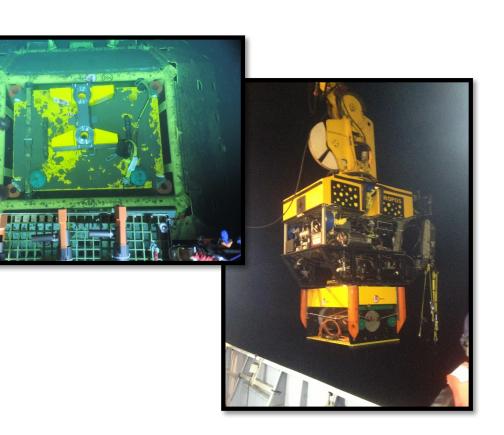
Science Interface Assembly (SIA) Recovery from Backbone Interface Assembly (BIA)



Docking Frame Assembly



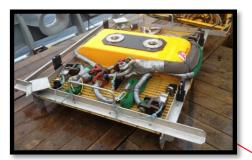






Node Design: Lesson Learned

Recovery of Backbone Interface Assembly (BIA)



Recovery Bridal Frame Assembly

